

Contents

Preface	VII
About the Author	IX
Foreword	XI
1 General Introduction	1
1.1 History	1
1.2 Polymer Concept	5
1.2.1 Reactive Double Bonds	6
1.2.2 Reactive Functional Groups	7
1.3 Terminology	7
1.4 Sources of Raw Materials	8
1.4.1 Natural Products	8
1.4.2 Mineral Coal	9
1.4.3 Petroleum	10
1.5 Problems	11
2 Polymer Molecular Structure	13
2.1 Molecular Forces in Polymers	13
2.1.1 Primary or Intramolecular Bonds	13
2.1.1.1 Ionic or Electrovalent Bonds	13
2.1.1.2 Coordinate Bonds	14
2.1.1.3 Metallic Bonds	14
2.1.1.4 Covalent Bonds	14
2.1.2 Secondary or Intermolecular Bonds	16
2.1.2.1 Van der Waals Forces	17
2.1.2.2 Hydrogen Bonds	19
2.1.3 Summary	21

2.2 Monomer Functionality	21
2.3 Types of Chains	23
2.3.1 Linear Chain	23
2.3.2 Branched Chain	24
2.3.2.1 Random Chain Architecture	24
2.3.2.2 Star or Radial Chain Architecture	24
2.3.2.3 Comb Chain Architecture	25
2.3.3 Cross-linked Chain	25
2.4 Copolymer	27
2.4.1 Random Copolymer	27
2.4.2 Alternating Copolymer	27
2.4.3 Block Copolymer	28
2.4.4 Graft Copolymer	28
2.5 Classification of Polymers	29
2.5.1 Chemical Structure	29
2.5.1.1 Carbon Chain Polymers	30
2.5.1.2 Heterogeneous Chain Polymers	34
2.5.2 Method of Preparation	37
2.5.2.1 Addition Polymers	37
2.5.2.2 Condensation Polymers	37
2.5.3 Mechanical Behavior	38
2.5.3.1 Plastics	38
2.5.3.2 Elastomers	39
2.5.3.3 Fibers	40
2.5.4 Mechanical Performance	40
2.5.5 Commodity Thermoplastics	40
2.5.6 Special Thermoplastics	40
2.5.7 Engineering Thermoplastics	40
2.5.8 Special Engineering Thermoplastics	41
2.6 Configuration of Polymer Chains	41
2.6.1 Polymer Chaining	41
2.6.1.1 Head-to-Tail Chaining	42
2.6.1.2 Head-to-Head (or Tail-to-Tail) Chaining	42
2.6.1.3 Mixed Chaining	42
2.6.2 Isomerism in Dienes	43
2.6.3 Tacticity	46
2.6.3.1 Isotactic Polymer	46
2.6.3.2 Syndiotactic Polymer	46
2.6.3.3 Atactic Polymer	47
2.7 Conformation of Polymer Chains	48
2.7.1 Random Coil	49

2.7.2 Planar Zig-Zag	50
2.7.3 Helical	51
2.7.4 Mnemonic Rule	52
2.8 Problems	53
3 Polymers in Solution	55
3.1 Technological Importance	55
3.2 Conformation of the Polymer Chain in Solution	55
3.2.1 Free Joined Chain Model	56
3.2.2 Free Tetrahedral Rotation Chain Model	57
3.2.3 Restricted Movement Chain Model	58
3.2.4 Characteristic Ratio	59
3.2.5 Expansion Factor	61
3.3 Theta Condition	61
3.4 The Excluded Volume	65
3.5 Polymer Solubility	68
3.5.1 Basic (Empirical) Rules of Polymer Solubility	69
3.5.2 Effect of Polymer Chain Type on Solubility	69
3.5.3 Cohesive Energy Density in Polymers, CED	70
3.5.4 Hildebrand Solubility Parameter	71
3.5.5 Generalized or Hansen Solubility Parameter	72
3.5.6 Methods for Determining the Solubility Parameter	80
3.5.6.1 Molar Attraction Constant, G	80
3.5.6.2 Solvent Swelling	81
3.5.7 Polymer Fractionation	81
3.5.7.1 Addition of a Non-Solvent	82
3.5.7.2 Evaporation of the Solvent	82
3.5.7.3 Temperature Reduction	82
3.6 Problems	88
4 Polymer Solid-State Morphology	89
4.1 Introduction	89
4.2 Morphological Models of Polymer Crystallization	90
4.2.1 Fringed Micelle Model	90
4.2.2 Folded Chains, Lamellae, or Single Crystal Model	91
4.3 Molecular Chain Packing	93
4.4 Crystalline Structures Derived from the Crystallization Process	95
4.4.1 Spherulitic Crystallization Structure	95
4.4.2 Shish-Kebab Crystallization Structure	98

4.5 Interlamellar Links	99
4.6 Unit Cells of Some Semi-Crystalline Polymers	100
4.6.1 Polyethylene (PE)	100
4.6.2 Polypropylene (PP)	103
4.6.3 Polyhexamethylene Adipamide (Nylon 6,6)	104
4.6.4 Polyethylene Terephthalate (PET)	105
4.7 Crystallinity Degree	106
4.7.1 Determination of the Degree of Crystallinity from the Specific Volume	107
4.7.2 Determination of the Degree of Crystallinity from the Density ..	108
4.7.3 Determination of the Degree of Crystallinity from the Melt Enthalpy	111
4.7.4 Determination of the Degree of Crystallinity from Specific Heat	113
4.8 Factors That Alter the Degree of Crystallinity	114
4.8.1 Polymer Structural Factors	114
4.8.1.1 Chain Linearity	114
4.8.1.2 Tacticity	114
4.8.1.3 Side Chain Group	114
4.8.1.4 Configuration around Double Bonds	115
4.8.1.5 Polarity	115
4.8.1.6 Stiffness or Flexibility of the Main Chain	116
4.8.1.7 Copolymerization	116
4.8.2 External Factors	116
4.8.2.1 Impurities and Additives	116
4.8.2.2 Nucleating and Clarifying Agents	117
4.8.2.3 Polymeric Second Phase	117
4.8.3 Processing Conditions	117
4.8.3.1 Shear Rate	117
4.8.3.2 Cooling Rate	118
4.9 Problems	118
5 Polymer Synthesis	119
5.1 Introduction	119
5.2 Classification of the Polymerization Processes	119
5.2.1 Number of Monomers	119
5.2.2 Type of Chemical Reaction	120
5.2.3 Polymerization Kinetics	120
5.2.4 Type of Physical Arrangement Methods	120
5.3 Step Polymerization	121

5.3.1 Characteristics of Step Polymerization	121
5.3.2 Some Factors Affecting Step Polymerization	122
5.3.2.1 Reaction Time and Temperature.....	122
5.3.2.2 Catalyst	122
5.3.2.3 Non-Equimolar Addition of the Reagents	122
5.3.2.4 Functionality of the Third Reagent	123
5.3.2.5 Ways of Stopping Step Polymerization	123
5.4 Chain Polymerization	124
5.4.1 Free-Radical Chain Polymerization	125
5.4.1.1 Initiation	125
5.4.1.2 Propagation	126
5.4.1.3 Termination	126
5.4.2 Inhibitors and Retarders	130
5.5 Ionic Polymerization	131
5.5.1 Cationic Polymerization	131
5.5.1.1 Initiation	131
5.5.1.2 Propagation	131
5.5.1.3 Termination	132
5.5.2 Anionic Polymerization	132
5.5.2.1 Initiation	133
5.5.2.2 Propagation	133
5.5.2.3 Termination	133
5.6 Ring-Opening Polymerization	134
5.7 Copolymerization	135
5.8 Methods of Polymerization According to the Physical Arrangement ...	136
5.8.1 Bulk Polymerization	136
5.8.2 Solution Polymerization	137
5.8.3 Suspension Polymerization	137
5.8.4 Emulsion Polymerization	137
5.9 Degradation	139
5.9.1 Depolymerization	139
5.9.2 Chain Scission	139
5.9.2.1 Nylon Hydrolysis	140
5.9.2.2 Thermo-Mechanical Degradation of Polypropylene	140
5.9.2.3 Thermo-Mechanical Degradation of Polyethylene	142
5.9.3 Loss of Side Groups	143
5.10 Problems	144

6 Polymer Molecular Weight and Distribution	147
6.1 Introduction	147
6.2 Types of Average Molecular Weights	148
6.2.1 Number Average Molecular Weight (\overline{M}_n)	148
6.2.2 Weight Average Molecular Weight (\overline{M}_w)	149
6.2.3 Viscosity Average Molecular Weight (\overline{M}_v)	149
6.2.4 z-Average Molecular Weight (\overline{M}_z)	150
6.3 Methods for Measuring Average Molecular Weights	151
6.3.1 Number Average Molecular Weight (\overline{M}_n)	151
6.3.1.1 Chain-End Analysis	151
6.3.1.2 Colligative Properties	151
6.3.2 Weight Average Molecular Weight (\overline{M}_w)	153
6.3.2.1 Light Scattering	153
6.3.2.2 Ultracentrifugation	154
6.3.3 Viscosity Average Molecular Weight (\overline{M}_v)	155
6.3.3.1 Viscosimetry of Dilute Polymer Solutions	155
6.3.4 z-Average Molecular Weight (\overline{M}_z)	160
6.4 Molecular Weight Distribution Curve	160
6.4.1 Size Exclusion Chromatography (SEC)	165
6.5 Most Probable Molecular Weight Distribution Function	169
6.5.1 Polycondensation with Linear Chains	169
6.5.2 Chain Polymerization	172
6.5.2.1 Chain Transfer Termination	172
6.5.2.2 Combination Termination	172
6.5.2.3 Polymerization without Termination	172
6.6 Molecular Weight and Chain Length	173
6.7 Molecular Weight Fractioning Principles	176
6.7.1 Precipitation from a Polymer Solution	176
6.7.2 Preparative Size Exclusion Chromatography (Prep-SEC)	177
6.8 Problems	177
7 Polymer Thermal Behavior	179
7.1 Characteristic Transition Temperatures in Polymers	179
7.1.1 Glass Transition Temperature or T_g	179
7.1.2 Crystalline Melting Temperature or T_m	180
7.1.3 Crystallization Temperature or T_c	183
7.1.4 Other Transition Temperatures sub- T_g	184
7.2 Free Volume Theory	185

7.3 Flory's Theory for the Reduction of the Melt Temperature	188
7.3.1 Effect of the Diluent on T_m	189
7.3.2 Effect of the Polymer Molecular Weight in its T_m	191
7.3.3 Effect of the Comonomer Content in the Copolymer's T_m	192
7.4 Engineering Polymer Temperatures	192
7.5 Main Experimental Techniques for the Determination of Transition Temperatures	193
7.5.1 Differential Scanning Calorimetry, DSC	193
7.5.2 Dynamic-Mechanical Thermal Analysis, DMTA	196
7.5.3 Vicat and HDT Softening Temperatures	198
7.6 Effect of the Chemical Structure on T_g and T_m	199
7.6.1 Structural Symmetry of the Main Chain	200
7.6.2 Rigidity/Flexibility of the Main Chain	201
7.6.3 Polarity of the Main Chain	203
7.6.4 Steric Effect of the Main Chain Side Group	205
7.6.4.1 Side Group Volume	206
7.6.4.2 Side Group Length	206
7.6.5 Residual Double Bond Isomerism	207
7.6.6 Copolymerization	208
7.6.6.1 Homogeneous, Miscellaneous, or Single-Phase Systems	208
7.6.6.2 Heterogeneous, Immiscible, or Polyphasic Systems	211
7.6.7 Polymer Molecular Weight	213
7.6.8 Branching	215
7.7 Influence of External Factors on T_g and T_m	216
7.8 Summary of the Factors Affecting Crystallinity, T_g , and T_m	217
7.9 Problems	218
8 Polymer Crystallization Kinetics	219
8.1 Crystal Nucleation	219
8.1.1 Nucleation Rate	221
8.2 Crystal Growth	221
8.3 Total Isothermal Crystallization	224
8.4 Avrami's Isothermal Crystallization Kinetics Theory	225
8.4.1 Measuring Crystallization Kinetics via Dilatometry	226
8.4.2 Measuring Crystallization Kinetics via Differential Scanning Calorimetry (DSC)	229
8.5 Isothermal Crystallization Rate	234
8.6 Equilibrium Melting Temperature	235
8.7 Problems	236

9 Polymer Mechanical Behavior	237
9.1 Introduction	237
9.2 Polymer Viscoelasticity	238
9.2.1 Linear Viscoelasticity Models	239
9.2.1.1 Maxwell Model	241
9.2.1.2 Voigt Model	242
9.2.1.3 Combined Maxwell-Voigt Model	243
9.2.2 Creep and Stress Relaxation	243
9.2.3 Rubber Elasticity	246
9.3 Considerations upon Polymer Mechanical Testing	249
9.3.1 Testing Recording Stress–Strain Curves	249
9.3.2 Testing under Impact	253
9.4 Fracture Characteristics	255
9.4.1 Brittle Fracture Mechanism	255
9.4.2 Ductile Fracture Mechanism in Toughened Systems	256
9.4.2.1 Shear Yielding	256
9.4.2.2 Crazing	257
9.5 Parameters Affecting Polymer Mechanical Behavior	257
9.5.1 Chemical Structure	257
9.5.2 Degree of Crystallinity	258
9.5.3 Molecular Weight	259
9.5.4 Molecular Orientation	260
9.5.4.1 Peterlin Molecular Reorientation Model	260
9.5.4.2 Characterization of Molecular Orientation via Dichroic Ratio in Polarized Infrared	261
9.5.5 Copolymerization	264
9.5.6 Plasticization	264
9.5.7 Elastomer Toughening	267
9.5.8 Fiber Reinforcing	268
9.6 Superposition Principles	269
9.6.1 Boltzmann Stress Superposition Principle	269
9.6.2 Time–Temperature Superposition Principle	270
9.7 Reptation Theory	272
9.8 Polymer Physical States	273
9.9 Physico-Chemical Methods for Polymer Transformation	275
9.9.1 Physical Methods	275
9.9.1.1 Orientation	275
9.9.1.2 Plasticization	276
9.9.1.3 Solubilization	276

9.9.1.4 Foaming	276
9.9.1.5 Reinforcing	277
9.9.1.6 Toughening	277
9.9.2 Chemical Methods	277
9.9.2.1 Mastication	277
9.9.2.2 Cross-linking	278
9.9.2.3 Grafting	278
9.9.2.4 Oxidation	278
9.10 Problems	278
10 Experiments in Polymer Science	281
10.1 Identification of Plastics and Rubbers	281
10.1.1 Objective	281
10.1.2 Introduction	281
10.1.3 Materials	283
10.1.4 Equipment	283
10.1.5 Method	283
10.1.6 Results	284
10.2 Observation of Polymer Solubilization	286
10.2.1 Objective	286
10.2.2 Introduction	286
10.2.3 Materials	287
10.2.4 Equipment	287
10.2.5 Method	287
10.2.6 Results	288
10.2.7 Questions	288
10.3 Observation of the Precipitation of a Polymer Solution	289
10.3.1 Objective	289
10.3.2 Introduction	289
10.3.3 Materials	289
10.3.4 Equipment	290
10.3.5 Method	290
10.3.6 Results	291
10.3.7 Questions	292
10.4 Identification of Polymers by Infrared Absorption Spectroscopy	293
10.4.1 Objective	293
10.4.2 Introduction	293
10.4.3 Materials	296
10.4.4 Equipment	296
10.4.5 Method	296

10.4.6 Results	296
10.4.7 Questions	297
10.5 Characterization of Polymers by Infrared Absorption Spectroscopy	297
10.5.1 Introduction	297
10.5.2 Determination of <i>Cis/Trans</i> /Vinyl Isomer Concentration in Polybutadiene	298
10.5.2.1 Objective	298
10.5.2.2 Materials	298
10.5.2.3 Equipment	298
10.5.2.4 Method	299
10.5.2.5 Results	299
10.5.3 Quantification of the Components in a Binary Polymer Blend	301
10.5.3.1 Objective	301
10.5.3.2 Materials	301
10.5.3.3 Equipment	301
10.5.3.4 Method	301
10.5.3.5 Results	302
10.5.3.6 Questions	304
10.6 Characterization of Polymer Molecular Orientation via the IR Dichroic Ratio	304
10.6.1 Objective	304
10.6.2 Introduction	304
10.6.3 Materials	305
10.6.4 Equipment	305
10.6.5 Method	305
10.6.6 Results	307
10.6.7 Questions	308
10.7 Observation of the Spherulitic Crystallization in Polymers	308
10.7.1 Objective	308
10.7.2 Introduction	308
10.7.3 Materials	309
10.7.4 Equipment	309
10.7.5 Method	309
10.7.6 Results	311
10.7.7 Supplementary Activities	311
10.8 Determination of the Degree of Crystallinity by Density Measurements	313
10.8.1 Objective	313
10.8.2 Introduction	313
10.8.3 Materials	314
10.8.4 Equipment	315

10.8.5 Preparation of the Liquid Mixture Having the Same Density as the Sample	315
10.8.6 Pycnometry	315
10.8.7 Results	316
10.8.8 Questions	318
10.9 Determination of the Degree of Crystallinity by Differential Scanning Calorimetry (DSC)	318
10.9.1 Objective.....	318
10.9.2 Introduction	318
10.9.3 Materials	319
10.9.4 Equipment	319
10.9.5 Method	319
10.9.6 Results	320
10.9.7 Questions	320
10.10 Free-Radical Bulk Polymerization of Methyl Methacrylate	321
10.10.1 Objective.....	321
10.10.2 Introduction	321
10.10.3 Materials	322
10.10.4 Equipment	322
10.10.5 Method	322
10.10.6 Results	323
10.10.7 Questions	323
10.10.8 Supplementary Activities	323
10.11 Determination of the Viscosity Average Molecular Weight	324
10.11.1 Objective.....	324
10.11.2 Introduction	324
10.11.3 Materials	325
10.11.4 Equipment	325
10.11.5 Method	325
10.11.6 Results	327
10.11.7 Questions	328
10.12 Determination of the Melt Flow Index (MFI)	328
10.12.1 Objective.....	328
10.12.2 Introduction	329
10.12.3 Materials	329
10.12.4 Equipment	329
10.12.5 Method	330
10.12.6 Results	331
10.12.7 Questions	331
10.13 Determination of Vicat Softening Temperature	331

10.13.1 Objective.....	331
10.13.2 Introduction	331
10.13.3 Materials	332
10.13.4 Equipment	332
10.13.5 Method	333
10.13.6 Results	333
10.13.7 Questions	334
10.14 Determination of Cross-linking Density in Vulcanized Rubbers	334
10.14.1 Objective.....	334
10.14.2 Introduction	334
10.14.3 Materials	335
10.14.4 Equipment	335
10.14.5 Method	335
10.14.6 Results	336
10.14.7 Questions	336
11 Further Reading	337
12 Appendix A	341
12.1 Terminology	341
12.2 Abbreviations	348
13 Appendix B	351
Index	363