

Contents

List of Contributors VII

Preface IX

1 The Effect of Processing Conditions on the Dispersion and Microstructure of Organoclay/Polypropylene Nanocomposites in Twin-Screw Extrusion	1
<i>Bruno Vergnes</i>	
1.1 Introduction	1
1.2 Experimental Techniques	2
1.2.1 Materials	2
1.2.2 Processing	3
1.2.3 Characterization	4
1.3 Influence of the Processing Conditions (Internal Mixer)	6
1.3.1 Influence of the Rotor Speed	6
1.3.2 Influence of the Mixing Time and the Temperature	7
1.3.3 Conclusions	9
1.4 Application to Twin-Screw Extrusion	10
1.4.1 Influence of the Processing Conditions on the Final Microstructure	10
1.4.1.1 Influence of the Screw Speed	10
1.4.1.2 Influence of the Feed Rate	11
1.4.1.3 Influence of the Barrel Temperature	12
1.4.1.4 Conclusions	14
1.4.2 Changes in the Microstructure along the Screws	15
1.4.3 Influence of the Screw Profile	18
1.4.4 How to Improve Dispersion and Exfoliation	20
1.5 Toward Process Optimization through Modeling and Prediction of Microstructures	23
1.6 Conclusions	26

2 Ultrasound-assisted Processing of Nanocomposites	29
<i>Avraam I. Isayev, Setareh Niknezhad, Jaesun Choi, and Jing Zhong</i>	
2.1 Introduction	29
2.2 General Description of High-power Ultrasound	31
2.3 Overview of High-power Ultrasonic Irradiation of Media	33
2.3.1 Ultrasonic Cavitation in Liquid	33
2.3.2 Overview of Ultrasonically-aided Processing of Polymer Nanocomposites	34
2.3.3 Proposed Mechanism of Ultrasonic Irradiation of Polymer Nanocomposites	40
2.4 Development of Ultrasonically-aided Processing Technology	41
2.5 Effect of Ultrasound on Polymer Nanocomposites	56
2.5.1 Nanocomposites Filled with Inorganic Filler Particles	56
2.5.2 Nanocomposites Filled with Carbonaceous Fillers	68
2.5.3 Mechanism of Ultrasonic Treatment in Polymer Nanocomposites	84
2.6 Concluding Remarks	85
3 Monitoring Dispersion and Re-agglomeration Phenomena During the Manufacture of Polymer Nanocomposites	97
<i>José A. Covas and Maria C. Paiva</i>	
3.1 Introduction	97
3.2 Organoclays	99
3.2.1 Dispersion of Layered Clays	100
3.2.2 Monitoring the Development of Dispersion	101
3.3 Carbon Nanotubes	105
3.3.1 Dispersion of Carbon Nanotubes	107
3.3.2 Monitoring the Development of Dispersion	108
3.4 Graphene Derivatives	112
3.4.1 Dispersion Mechanism	113
3.4.2 Monitoring the Development of Dispersion	115
3.5 Conclusions	117

4 The Effect of Dispersion and Particle–Matrix Interactions on the Fatigue Behavior of Novel Epoxy/Halloysite Nanocomposites	121
<i>Martin H. Kothmann, Agustin Rios de Anda, Andreas Köppel, Rico Zeiler, Georg Tauer, Zhong Zhang, and Volker Altstädt</i>	
4.1 Introduction	121
4.2 Materials and Processes	124
4.2.1 Materials	124
4.2.2 HNTs' Surface Modification	125
4.2.3 Preparation of Epoxy/HNT Nanocomposites	125
4.3 Characterization Methods	126
4.3.1 Thermal and Static Mechanical Analyses	126
4.3.2 Fatigue Crack Propagation Investigation	128
4.3.2.1 Analytical Approach	129
4.3.2.2 Experimental Procedure	130
4.4 Results and Discussion	131
4.4.1 Multiscale Material Characterization	131
4.4.1.1 Particle Morphology and Particle Size Distribution ...	131
4.4.1.2 Characterization of the HNTs' Modification	132
4.4.1.3 Dispersion of the HNTs	135
4.4.1.4 Influence of Surface Modification on Interface Chemistry	135
4.4.1.5 Glass Transition Temperature	136
4.4.2 Mechanical Properties	137
4.4.2.1 Influence of Dispersion and Interface on the Tensile Properties	137
4.4.2.2 Influence of Dispersion and Interface on the Fracture Toughness and Toughening Mechanisms ...	140
4.4.3 Fatigue Crack Propagation Behavior	143
4.4.3.1 Influence of HNT Content	144
4.4.3.2 Influence of HNT Surface Modification	146
4.4.3.3 Energy Dissipating Mechanisms	147
4.5 Conclusions	152
5 Effect of Melt Processing on Multi-Walled Carbon Nanotube Length	157
<i>Brian Grady</i>	
5.1 Introduction	157
5.2 Measurement of Nanotube Length	160

5.3	Effect of Melt Processing on Nanotube Length	163
5.3.1	Mechanical Variables	163
5.3.2	Nanotube or Fluid Variables	165
5.3.3	Effect of Additives, Including Blending	166
5.4	Conclusions	168
6	Microinjection Molding of Filler-Loaded Polymer Nanocomposites	171
	<i>Shengtai Zhou, Andrew N. Hrymak, and Musa R. Kamal</i>	
6.1	Introduction	171
6.2	Processing of Polymer Nanocomposites	172
6.3	Microinjection Molding of Polymer Nanocomposites	173
6.3.1	General Characteristics of the Microinjection Molding Process and Products	173
6.3.2	Special Considerations in Microinjection Molding of Polymers and Polymer Nanocomposites	176
6.3.3	Typical Process-Structure Relationships of Microinjection Moldings of Polymers and Polymer Nanocomposites	178
6.4	Thermal Properties	180
6.4.1	Melting and Crystallization Behavior	180
6.4.2	Thermal Stability	183
6.5	Mechanical Properties	184
6.5.1	Tensile Properties	185
6.5.2	Nanoindentation	186
6.5.3	Dimensional Stability	187
6.6	Electrical Properties	189
6.6.1	The Effect of Filler Type	189
6.6.2	The Effect of the Polymer Matrix	193
6.6.3	The Effect of Surface Modification of Electrically Conductive Fillers	194
6.6.4	The Effect of Molding Conditions	194
6.7	Conclusion and Outlook	195
7	Polymer Nanocomposites and Multilayer Nanocomposite Films by Coextrusion	201
	<i>Rui Jian, Joey Mead, Carol Barry, and Claire Lepont</i>	
7.1	Introduction	201
7.1.1	Electrical Conductivity of Polymer/Carbon Nanotube Nanocomposites	202

7.1.2 Electromagnetic Interference of Polymer/Carbon Nanotube Nanocomposites	204
7.1.3 Layer Multiplying Coextrusion Process	206
7.2 Experimental	207
7.2.1 Materials	207
7.2.2 Coextrusion of Multilayer Samples	208
7.2.3 Characterization	210
7.3 Results and Discussion	213
7.3.1 PS/CNT Compounds with Varied CNT Loadings	213
7.3.1.1 Electrical Resistivity of Diluted PS/CNT Compounds ..	213
7.3.1.2 Rheology of PS/CNT Compounds	215
7.3.1.3 Multilayer Extruded Samples	217
7.3.1.4 Compounds with CNT Loading Above the Percolation Region (5 wt%)	218
7.3.1.5 Compounds with CNT Loading Near the Percolating Region (3 wt%)	220
7.3.2 Foamed Sheet	221
7.3.2.1 Effect of Layer Multiplying on Sheet Morphology	221
7.3.2.2 Multilayer PS/CNT-Filled PS Foam Sheet	223
7.3.2.3 Effect of CNT Content on Morphology	225
7.3.2.4 Effect of Foaming Agent Content on Morphology	226
7.3.3 EMI Shielding Properties	227
7.4 Conclusions	230
8 The Effect of Foaming on the Properties of Carbon Nanotubes/Polymer Composites	235
<i>Amir Ameli, Chul B. Park, and Petra Pötschke</i>	
8.1 Introduction	235
8.2 Conductive Filler/Polymer Nanocomposites (CPNs)	237
8.3 Foaming of CPNs	238
8.3.1 Gas-Melt Mixture	239
8.3.2 Cell-Filler Interactions	239
8.4 Microstructure of CPN Foams	241
8.4.1 Batch-Foamed CPNs	241
8.4.2 Foam-Injection-Molded CPNs	243
8.5 Electrical Conductivity of CPN Foams	246
8.5.1 Batch-Foamed CPNs	246
8.5.2 Foam-Injection-Molded CPNs	247
8.6 Dielectric Properties of CPN Foams	249
8.7 Summary	252

9 The Effect of Solid-state Shear Processing on the Network Formation of Clay-based Polymer Nanocomposites	255
<i>Masami Okamoto</i>	
9.1 Introduction	255
9.2 Percolated Network Formation in PLSNCs	257
9.2.1 Nanostructure	257
9.2.2 Flexibility of a Single MMT Layer	262
9.2.3 Volume-spanning Mesoscale Network	263
9.3 Network Structure and Rheological Properties in PLSNCs	264
9.3.1 Flocculation Control and Modulus Enhancement	264
9.3.2 Linear Viscoelastic Properties	266
9.3.3 Relaxation Rate and Crystallization	271
9.3.4 Nonlinear Shear Response	274
9.3.5 Analogy to Soft Colloids	276
9.3.6 Reversibility of the Network Formation Process	276
9.3.7 Alignment of Silicate Layers in a Network	280
9.4 Interlayer Opening and Intercalated Nanocomposite Structure	284
9.5 Novel Compounding Methods for Delamination of OMLFs	288
9.6 Solid-state Shear Compounding	289
9.7 Future Prospects	292
10 Orientation Development During Processing of Nanocomposite Polymers	297
<i>Samuel Kenig</i>	
10.1 Introduction	297
10.2 Earlier Studies Related to Flow-Induced Orientation of Elongated Particles	299
10.3 Orientation Modelling	300
10.4 Methodology	302
10.5 Experimental	302
10.5.1 Materials Processes and Mechanical Characterization	302
10.5.2 Shear Orientation by Parallel Plate Rheometer	302
10.5.3 Elongational Orientation by Melt Drawing	304
10.6 Results and Discussion	305
10.6.1 Shear Viscosity	305
10.6.2 Shear Orientation	306
10.6.3 Elongational Orientation	307
10.6.4 Morphology	308
10.7 Conclusions	310

11 Anomalous Viscoelastic Behaviors of Polymer Nanocomposites During Shear and Extensional Deformations	313
<i>Esmaeil Narimissa, Rahul K. Gupta, and Sati N. Bhattacharya</i>	
11.1 Introduction	313
11.2 Anomalous First Normal Stress Difference Behavior of PLA/NGP Nanocomposites	314
11.2.1 Introduction	314
11.2.2 Normal Force Measurements	315
11.3 Anomalous Uniaxial Extensional Deformation of PLA/NGP Nanocomposites	321
11.3.1 Introduction	321
11.3.2 Extensional Viscosity Measurement	323
11.3.3 Application of Constitutive Equations for Rheological Modeling	332
11.4 Temperature Causing Anomalous Shear Rheological Behavior	335
12 Polymer Nanocomposites Based on Layered Double Hydroxides (LDHs)	343
<i>Sajid Naseem, Andreas Leuteritz, and Udo Wagenknecht</i>	
12.1 Introduction to LDHs	343
12.2 Structural Aspects of LDHs	344
12.2.1 Brucite Layers	344
12.2.2 Cation Substitution of LDHs	345
12.2.3 Interlayers of LDHs	345
12.3 Synthesis of LDHs	346
12.3.1 Co-precipitation Methods	347
12.3.2 Anion Exchange Method (Indirect Method)	348
12.3.3 Calcination/Reconstruction Method (Memory Effect)	348
12.3.4 Other Methods	349
12.3.5 Summary of LDH Synthesis Methods	349
12.3.6 Thermal and Chemical Stabilities of Different LDHs	350
12.4 Applications of LDHs	350
12.5 Preparation of LDH/Polymer Nanocomposites	352
12.5.1 In-Situ Synthesis Method for Polymer Nanocomposites	352
12.5.1.1 In-Situ LDH Synthesis	352
12.5.1.2 In-Situ Polymerization	353
12.5.2 Solution Intercalation	354
12.5.3 Melt Compounding	356

12.5.4 Effect of Dispersion and Exfoliation of LDHs on LDH/Polymer Nanocomposites	358
12.5.5 Sonicated Assisted Masterbatch (SAM) Melt Mixing	361
12.6 Summary	362
13 Polymer–Cellulose Nanocrystal (CNC) Nanocomposites	371
<i>Davood Bagheriasl and Pierre J. Carreau</i>	
13.1 Introduction	371
13.2 CNC-reinforced Polymer Composites	373
13.3 Polymer–CNC Nanocomposite Processing Methods	374
13.3.1 Hydro-soluble or Hydro-dispersible Polymers	374
13.3.2 Non-hydro-soluble Polymers	375
13.3.3 In-situ Polymerization	375
13.3.4 Compatibilization	376
13.3.5 Chemical Modification	376
13.3.6 Solvent Casting	377
13.4 Effect of CNCs on the Properties of Polymers	377
13.4.1 Effect of CNCs on the Rheological Behavior of the Polymers	377
13.4.2 Small-amplitude Oscillatory Shear (SAOS)	378
13.4.3 Steady Shear	380
13.4.4 Transient Behavior	381
13.4.5 Structure Build-up	382
13.4.6 Effect of CNCs on the Mechanical and Thermal Properties of Polymers	383
13.4.6.1 Thermal Properties	383
13.4.6.2 Tensile Properties	384
13.4.6.3 Dynamic Thermo-mechanical Properties	385
13.5 Applications for Polymer–CNC Nanocomposites	387
13.6 Summary and Overview	388
14 Cellulose Nanocrystals: Particles and Polymer Nanocomposites	395
<i>Wissam Abdallah and Musa R. Kamal</i>	
14.1 Introduction	395
14.2 Cellulose and Cellulosic Particles	397
14.2.1 Cellulose	397
14.2.2 Cellulosic Nanoparticles	398
14.2.3 Cellulose Nanocrystals (CNC)	398
14.2.3.1 Extraction Processes of CNC	399

14.2.3.2 Properties of CNC	400
14.2.3.2.1 Mechanical Properties of CNC	400
14.2.3.2.2 Thermal Properties of CNC	401
14.2.3.2.3 Liquid Crystallinity Properties of CNC ...	401
14.2.3.2.4 Rheological Properties of CNC	401
14.2.3.2.5 Optical Properties of CNC	402
14.2.3.2.6 Morphological Characteristics of CNC ...	402
14.2.3.2.7 Effects of Drying on the Properties of CNC	403
14.3 Polymer Nanocomposites	407
14.3.1 Polymer-CNC Nanocomposites	408
14.3.1.1 General Considerations in the Synthesis of Polymer-CNC Nanocomposites	408
14.3.1.1.1 Processing Methods	408
14.3.1.1.2 Dispersion, Uniformity, and Interfacial Interactions	410
14.3.1.2 Recent Products, Processes, and Properties	413
14.3.1.2.1 Typical Polymer/CNC Nanocomposites ...	413
14.3.1.2.2 Improvement of Nanocomposite Mechanical Properties	414
14.3.1.2.3 Thermal Properties of CNC-filled Polymer Nanocomposites	415
14.3.1.2.4 Rheological Properties of CNC-filled Polymer Nanocomposites	417
14.3.1.2.5 Crystallization Behavior of CNC-filled Polymer Nanocomposites	421
14.3.1.2.6 Barrier Properties of CNC-filled Polymer Nanocomposites	424
14.3.1.2.7 Templating with CNC	426
14.3.1.2.8 Challenges in the Use of Polymer-CNC Nanocomposites	427
14.3.1.2.9 Water Sorption	427
14.3.1.2.10 Nanocomposite Preparation	428
14.3.1.2.11 Safety	429
15 Processing and Properties of Carbon Nanotubes/Glass/ Epoxy Nanocomposites	435
<i>Ryan J. Smith, Youssef K. Hamidi, and M. Cengiz Altan</i>	
15.1 Introduction	436
15.2 Materials and Methods	441
15.2.1 Materials	441

15.2.2 Batch Preparation and Prepreg Fabrication	442
15.2.3 Sample Preparation	442
15.2.4 Mechanical Testing	443
15.2.5 Microstructural Characterization	444
15.3 Results and Discussion	444
15.3.1 Effect of Nanotube Content on Composite Microstructure	444
15.3.2 Effect of Nanotube Content on Composite Mechanical Properties	446
15.3.3 Effect of Nanotube Type on Composite Microstructure	450
15.3.4 Effect of Nanotube Type on Composite Mechanical Properties	455
15.4 Conclusions and Future Work	457
16 Processing Influence on Thermal Conductivity of Polymer Nanocomposites	463
<i>Andrzej Rybak</i>	
16.1 Introduction	463
16.2 Thermal Conductivity Basics	464
16.2.1 Thermal Conductivity of Neat Polymers	464
16.2.2 Effect of Polymer Crystallinity	466
16.2.3 High Thermal Conductivity Fillers	467
16.3 Factors Affecting Thermal Conductivity	468
16.3.1 Processing Influence on Nanofiller Dispersion and Thermal Conductivity of Nanocomposites	469
16.3.2 Particle Size and Shape Effect	470
16.3.3 Effect of Nanofiller and Matrix Thermal Conductivity	472
16.3.4 Nanofiller–Matrix Interface Modification	473
16.3.5 Nanofiller Alignment	474
16.4 Thermal Conductivity of Nanocomposites	475
16.4.1 Nanocomposites with Carbon-based Fillers	475
16.4.2 Nanocomposites with Ceramic Nanofillers	476
16.4.3 Nanocomposites with Metallic Nanoparticles	477
16.5 Modeling of Thermal Conductivity	478
16.5.1 Theoretical Models	478
16.5.2 Correlation of Experimental Results with Models	482
Index	489